



Dart Aerospace Ltd.
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D2432

Job Sheet 184314



Part No: D2432

Job Qty: 10 ea

Part Name: Bearpaw 19" X 24"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 10/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV H IPP REV:A 12.10.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Container		SE 18/10/18
120	Waterjet - B4B	10 pcs	10/19/18	10/19/18	0.00	2.58	Waterjet 2 OMAX		SE 18/10/18
130	CNC Vertical Machining	10 pcs	10/19/18	10/19/18	0.36	12.84	HAAS 1		52 18/10/18
140	QC	10 pcs	10/19/18	10/19/18	0.00	0.00	QC2		9-89 18/10/18
150	QC	10 pcs	10/19/18	10/19/18	0.00	0.00	QC8		18/10/18
160	Packaging	10 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3		56445
170	QC21-SA	10 Ea	10/19/18	10/19/18	0.00	0.00	QC21		OCT 18 2018

Part Op 120 - Cut Blank as per D2432 File

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2432 Identify as D2432F 3-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	37 sf (3.7 ea)	90-Start up Operation	8045597

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	37	797	0

Part Specifications

Specifications could not be found.

Plex 10/5/18 1:25 PM Dart.Gagnon.Michelle

DART
AEROSPACE

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Container No: S116755



Part: D2432

Job No: 184314

Serial No/Batch: S116755

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/09/10

DART AEROSPACE LTD		Work Order: 184314
Description: Bearpaw		Part Number: D2432
Inspection Dwg: D2432 Rev: H		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.063 x 45°	+0.030/-0.010	0.063 x 45°	✓	Ver	
B	0.200	+/-0.030	0.195	✓	D.G.	
C	0.25 x 45°	+/-0.030	0.25 x 45°	✓	Ver	
D	R0.250	+/-0.030	0.250	✓	R.G.	
E	0.250	+/-0.010	0.250	✓	Ver	
F	0.625	+/-0.030	0.625	✓	Ver	
G	0.375	+0.030/-0.010	0.390	✓	Ver	
H	0.950	+/-0.030	0.955	✓	Ver	
I	19.000	+/-0.030	19.00	✓	TAPE	
J	Ø0.260	+0.005/-0.000	Ø.260	✓	Ver	
K	Ø0.93	+/-0.030	Ø.930	✓	Ver	
L	0.30	+0.030/-0.000	0.310	✓	D.G.	
M	23.750	+/-0.030	23.75	✓	TAPE	
N	2.000	+/-0.030	2.000	✓	Ver	
O	0.38	+/-0.030	0.38	✓	Ver	
P						
Q						
R						
S						
T						
U						
V						

Measured by: DAS 52 9-89	Audited by: [Signature]	Preliminary Approval:
Date: 18/10/13	Date: 18/10/17	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue P/O D206-559-015	KJ/RF	
B	12.07.31	Dwg Rev updated	KJ	
C	12.10.26	Dwg Rev updated	KJ	
D	13.07.18	Dimension 7.375 removed	KJ	
E	15.02.09	Dimensions revised	KJ	[Signature]